

Date: Tuesday, 1/16/2007 11:36:30 AM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ARM
Job Number : 30298	
Estimate Number : 10706	
P.O. Number : <i>N/A</i>	Part Number : D2012103
This Issue : 1/16/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2012 REV B2
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL / MED FAB	Drawing Revision : B2
Previous Run : 29549	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 2/10/2007 Qty: 10 Um: Each
Checked & Approved By : <i>[Signature] 01.01.16</i>	
Comment : Est Rev: 02.04.03 Added Inspect level 3 NG	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0500W035	304 RD Tube .500 x .035W
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Comment: Qty.: 3.5700 f(s)/Unit Total: 35.7000 f(s)  
Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035)  
Identify as D2012-101  
Batch: *M102950 (x2) / M102742 (x8)* *FF 07-01-24 10*

2.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

1-Punch to length as per Dwg D2012-103 & template D2012-103T1(41.00") *FF 07-01-24 10*

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-Bend D2012-103 as per template D2012-103T2 & Dwg D2012-103 *FF 07-02-06 10*

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP *SB 07/02/06 10*

5.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 *M.A./Y 07/02/06*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/02/08

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 30298

Part Number: D2012103

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*Handwritten:* 7/12/07 (10)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *51206*

*Handwritten:* 504/02/07 (10) 7/12/07 (10)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*Handwritten:* 07/02/08 (10)

Job Completion



*Handwritten:* U D7-02-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

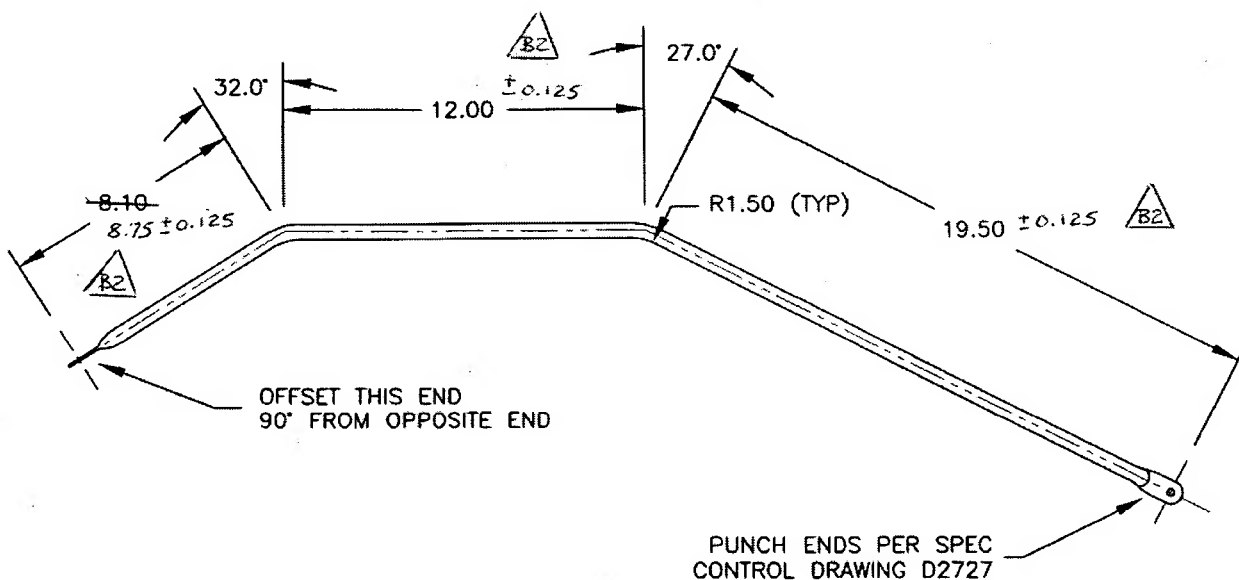
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART****RELEASED**  
98/05/05 KG

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMMERSBURG, ONTARIO, CANADA	REV. B
KE	KE		
CHECKED SM	APPROVED J	DRAWING NO. D2012-103	SHEET 1 OF 1
DATE 98.04.28	TITLE ARM	SCALE 1:6	
A	92.06.08	NEW ISSUE	
B	98.04.28	CHANGE ANGLES (TSR A362)	
B1	02.05.25	ADD FINISH	
B2	05.04.27	ADD TOLERANCE, 8.75 WAS 8.10	

**NOTES:**

1. MAKE PER TEMPLATE DT8068 (WAS DT2012-103)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE Ø0.500 x 0.035 WALL
3. FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART Q51 Q55 4.3 **B1**

SHOP COPY  
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WORK ORDER  
NO. 30298